Lock In More Profit. Lock In More Profit.

REVOLUTIONARY FASTENER SYSTEMS



Assemble a cabinet in less than 3 minutes with Lockdowel!

CABINETS

(

CLOSETS

(6)

FURNITURE

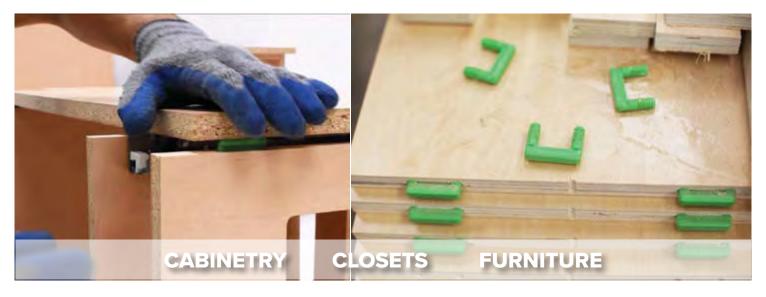


WALL PANELS

www.lockdowel.com

ASSEMBLE A CABINET IN LESS THAN 3 MINUTES?

YOU CAN WITH LOCKDOWEL!



With Lockdowel's patented invisible fastener system, assembly becomes fast and easy—no screws, glues, or clamps! Build higher quality products faster, and with less labor to maximize profits. The proof is in more than 1,000,000 cabinets already constructed!

Is Your Checklist Complete?

- Do you have a CNC router?
- Do you have edge boring capabilities?
- Do you use woodworking software?
- Do you want to maximize your investments?

You're ready for Lockdowel!



Patented • Tested • Proven

www.lockdowel.com 866.389.5393



SIMPLIFY THE PROCESS

Innovation is driving us to bring lean manufacturing practices even further. Lockdowel has designed a versatile fastener system based on the principle of simplifying manufacturing, assembly, and installation. Our patented solution is precision-engineered to increase your production, lower your labor costs, and simplify your operation.

Lockdowel's single fastener concept utilizes a keyhole slot to create the locking mechanism for cabinet assembly, which drastically simplifies the assembly process. Any CNC router and edge boring machine capable of holding 0.1mm tolerance can use our router bit for milling the keyhole slots that accommodate our fasteners.

Your cabinets will have no visible fasteners when assembled and each Channel Lock joint provides over 100 lbs. of pull force. Lockdowel is also the ideal solution for flat-packing efficient RTA and KD jobs, and on-site disassembly is no problem for rework or replacement of damaged parts.

Quick. Effective. Simple.



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EClips Fasteners
Metal Snap Fasteners
Plastic Cinch Fasteners
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Spring Pins & Router Bits
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EVALUATE LOCKDOWEL INNOVATION!

Try our Evaluation Kit and discover what you can do.





Lockdowel's Evaluation Kits offer you the opportunity to test our products in your own shop. We provide a complete cabinet assembly including panels, our patented Channel Lock fasteners, and assembly instructions. Two kits are available to order: the Channel Lock Kit and the H-Clip Kit.

The Channel Lock fastening system was designed with disassembly in mind, while the H-Clip fastening system is permanent, mirroring a glue-and-dowel construction method but with no glue necessary. You can decide which system works best for your business model. Both wil save you an incredible amount of time, money, and headache. At Lockdowel, we are excited to continue launching new innovative technology to simplify manufacturing, assembly, and installation.

BENEFITS OF LOCKDOWEL FASTENERS

- 1 Single Piece Design: We eliminated multiple confusing pieces down to a single piece design. This greatly reduces the fastener cost and simplifies the insertion process.
- **2 No Glue:** No glue is needed when constructing a cabinet and there are no visible fasteners with our keyhole mechanism. Without glue, cabinets can be disassembled for flat shipping, rework, or replacement.
- **Quality:** Cabinets built with Lockdowel fasteners pass all ANSI/BIFMA, AWI, and Woodwork Institute standards.
- 4 Faster Assembly: Our process is simple and reduces assembly time. With practice, a base cabinet can be assembled in 2.5 minutes, and a drawer box in 30 seconds. Every product we have converted to Lockdowel shows a significant time savings during the assembly process by as much as 60%.

Lockdowel offers a revolutionary way to improve your profit margins and eliminate assembly headaches.



EVALUATION KITS

Channel Lock Kit

Kit includes:

- RTA upper cabinet (12"x15"x12")
- Set up documents
- LD T-Slot router bit (E1000-B)
- 50 Barbed Channel Lock (E900BP) and 50 Sping Pins (8002-40-R5) to build up to 6 units
- 1 Drawing of your product to be converted to Lockdowel hardware

www.lockdowel.com/cabinets/

H-Clip Kit

Kit includes:

- RTA upper cabinet (12"x15"x12")
- Set up documents
- LD T-Slot router bit (E1000-B)
- 50 Barbed Channel Lock (E910BP) and 50 Sping Pins (8002-40-R5) to build up to 6 units
- 1 Drawing of your product to be converted to Lockdowel hardware

www.lockdowel.com/cabinets/hclip/

Order an evalution kit today!
Call **866.389.5393**.
Learn more about our evaluation kits at **www.lockdowel.com/evkit/**



ECLIPS FASTENERS



ONE TOOL DOES IT ALL





Plastic Barbed Channel Lock

Provides a removable sturdy joint in materials such as particle board, plywood, MDF, and select plastic materials. (See minimum thickness chart pg. 56-57)

SPECIFICATION

Pull Force: 120-160 lbs.

Sheer Force: Over 100 lbs.

Drilling: 8mm with 32mm spacing

Material: Nylon 6-6

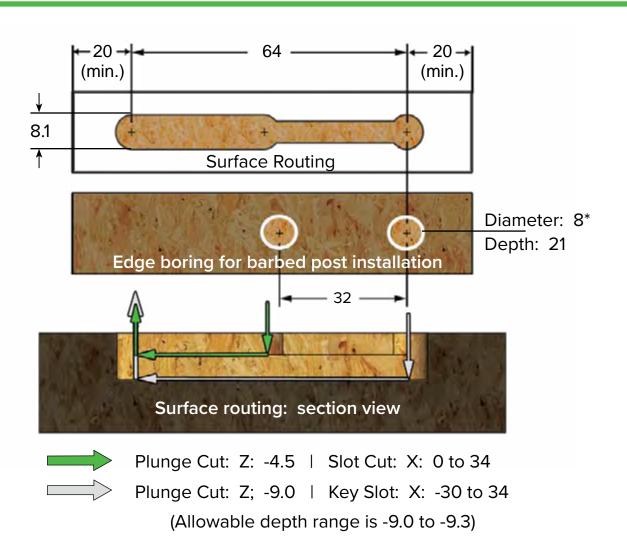
Requires CNC routing capability and edge boring machine

Compatible with 6.35mm router bit E1000-B, E1000-E,
 E1000-F, E1000-B-EU, E1000-G (Benz floating head),
 LZ1000-BTC

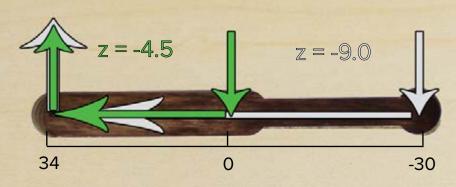




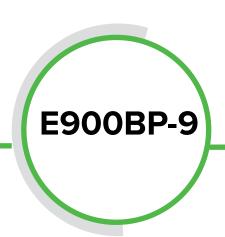




Route GREEN first. Then GRAY.



All measurements are in mm
*Dense materials may require an 8.2mm drill bit.



Plastic Barbed 9mm Channel Lock

Provides a removable sturdy joint in materials such as particle board, plywood, MDF, and select plastic materials. (See minimum thickness chart pg. 56-57)

SPECIFICATION

• Pull Force: 120-160 lbs.

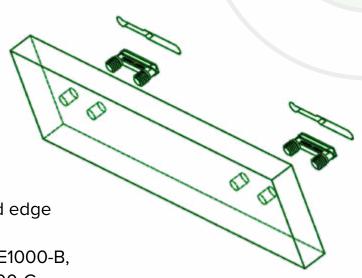
Sheer Force: Over 100 lbs.

• Drilling: 8mm with 32mm spacing

• Material: Nylon 6-6

Requires CNC routing capability and edge boring machine

 Compatible with 6.35mm router bit E1000-B, E1000-E, E1000-F, E1000-B-EU, E1000-G (Benz floating head), LZ1000-BTC

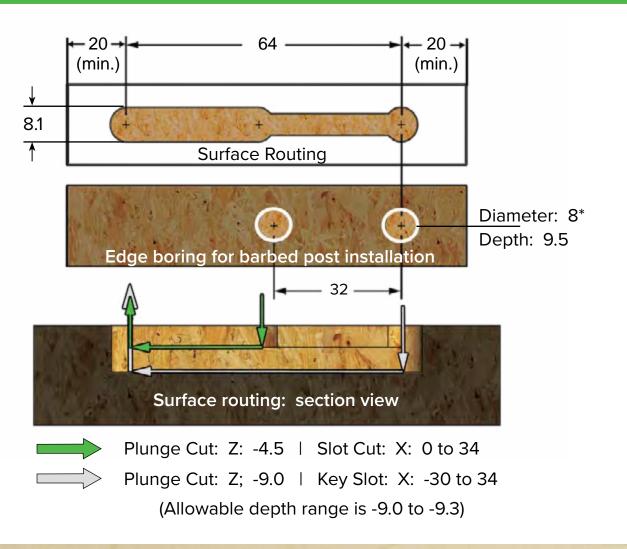




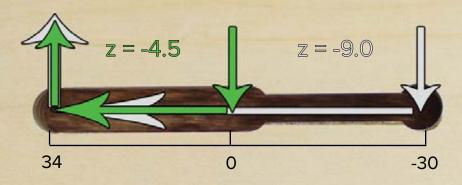


80

9mm Barbed Channel Lock | ROUTING INSTRUCTIONS



Route GREEN first. Then GRAY.



All measurements are in mm *If using MDF, replace 8mm drill bit with 8.2mm drill bit.



Mini 32mm Barbed Channel Lock

Provides a removable sturdy joint in materials. It is best used in plywood, solid wood, and select plastic materials. (See minimum thickness chart pg. 56-57)

SPECIFICATION

• Pull Force: 70 lbs.+

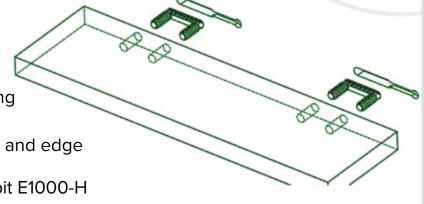
Sheer Force: Over 250 lbs.

• Drilling: 5mm with 32mm spacing

Material: Zinc aluminium alloy

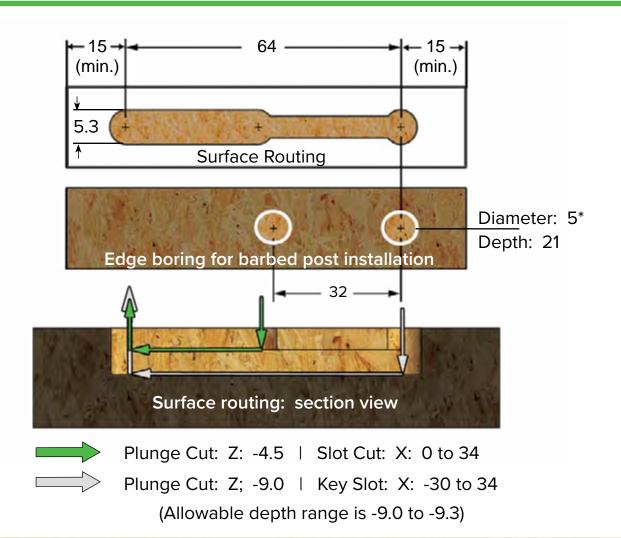
Requires CNC routing capability and edge boring machine

Compatible with 6.4mm router bit E1000-H

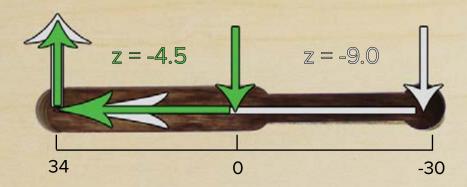




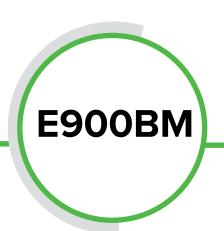




Route GREEN first. Then GRAY.



All measurements are in mm *If using MDF, replace 5mm drill bit with 5.2mm drill bit.



Metal Barbed Channel Lock

Provides a removable sturdy joint in materials. It is best used in plywood, solid wood, and select plastic materials. (See minimum thickness chart pg. 56-57)

SPECIFICATION

Pull Force: 120-160 lbs.

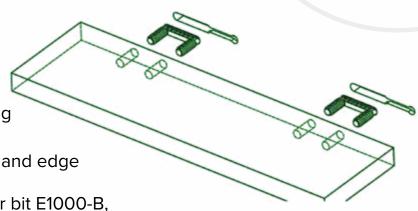
• Sheer Force: Over 500 lbs.

• Drilling: 8mm with 32mm spacing

Material: Zinc aluminum alloy

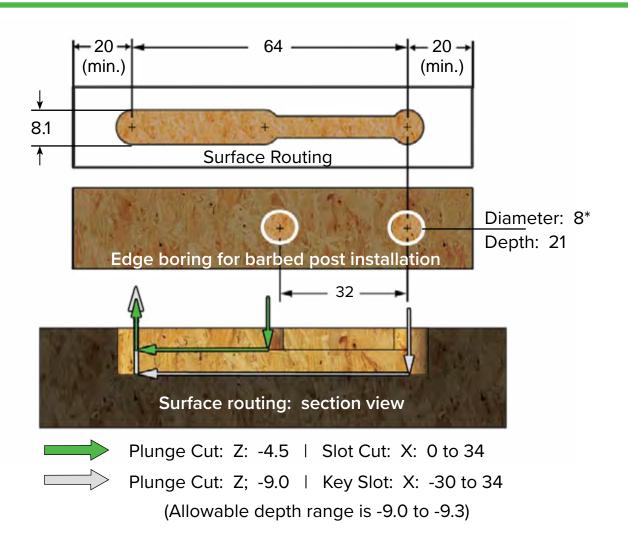
Requires CNC routing capability and edge boring machine

 Compatible with 9.525mm router bit E1000-B, E1000-E, E1000-F, E1000-B-EU, E1000-G (Benz floating head), LZ1000-BTC

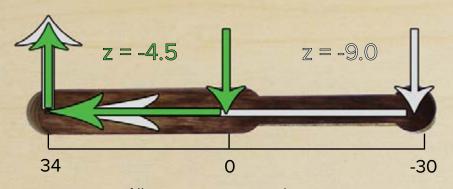








Route GREEN first. Then GRAY.



All measurements are in mm *If using MDF, replace 8mm drill bit with 8.2mm drill bit.



Mini Nylon Barbed Channel Lock

Provides a removable sturdy joint in materials. It is best used in particle board, plywood, MDF, and select plastic materials. (See minimum thickness chart pg. 56-57)

SPECIFICATION

• Pull Force: 70+ lbs.

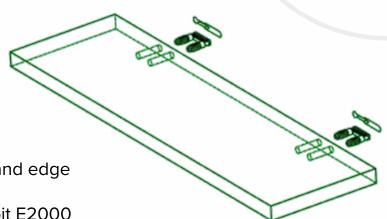
• Sheer Force: Over 50 lbs.

Drilling: 5mm with 16mm spacing

Material: Nylon 6-6

Requires CNC routing capability and edge boring machine

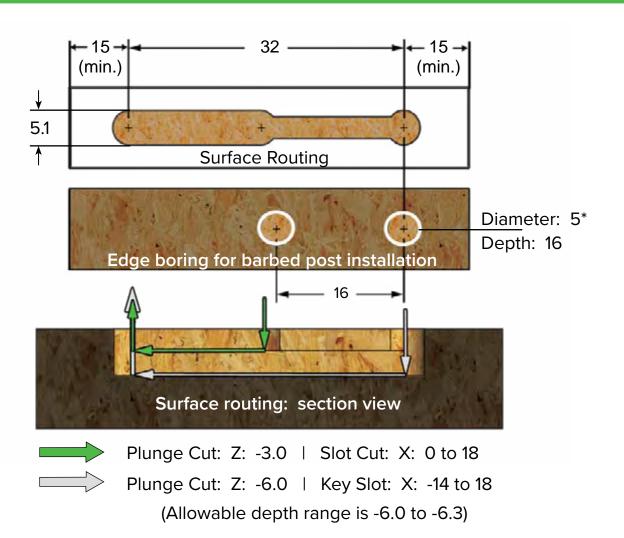
Compatible with 6.35mm router bit E2000



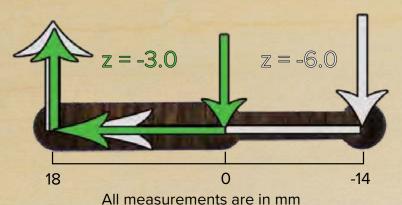




Mini Barbed Channel Lock | ROUTING INSTRUCTIONS



Route GREEN first. Then GRAY.



*If using MDF, replace 5mm drill bit with 5.2mm drill bit.



Mini Metal Barbed Channel Lock

Provides a removable sturdy joint. It is best used in plywood, solid wood, and select plastic materials. (See minimum thickness chart pg. 56-57)

SPECIFICATION

• Pull Force: 70+ lbs.

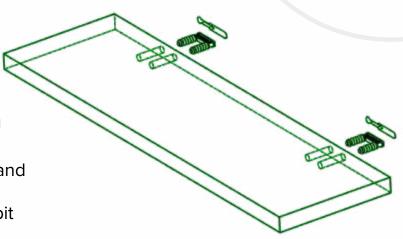
• Sheer Force: Over 250 lbs.

Drilling: 5mm with 16mm spacing

Material: Zinc aluminum alloy

 Requires CNC routing capability and edge boring machine

Compatible with 6.35mm router bit E2000

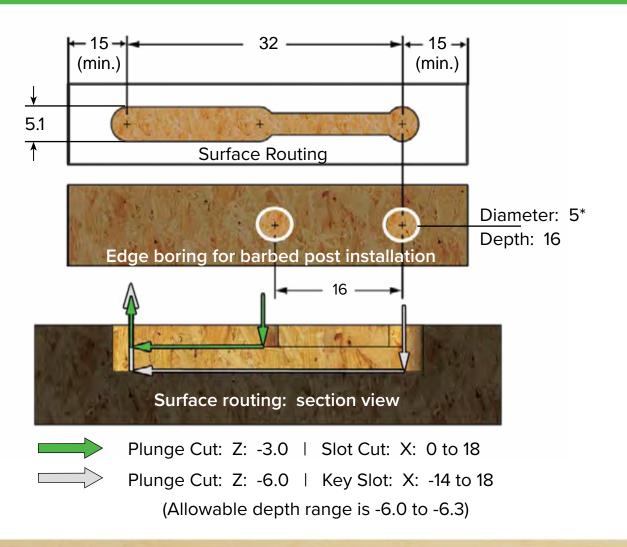




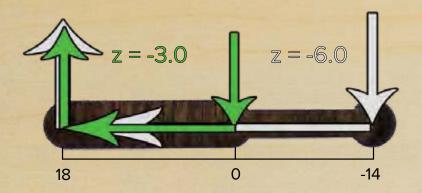


PATENT PENDING

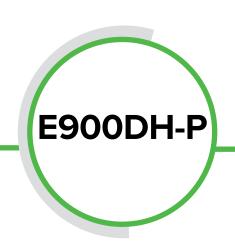
Mini Barbed Channel Lock | ROUTING INSTRUCTIONS



Route GREEN first. Then GRAY.



All measurements are in mm *If using MDF, replace 5mm drill bit with 5.2mm drill bit.



Double-sided Nylon Channel Lock

Provides a removable sturdy joint. It is best used in particle board, plywood, MDF, solid wood, and select plastic materials. (See minimum thickness chart pg. 56-57)

SPECIFICATION

• Pull Force: 160+ lbs.

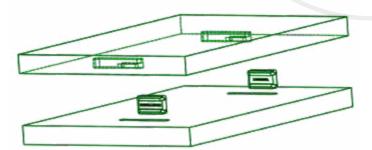
· Sheer Force: Over 100 lbs.

• L x H x W: 33 x 8 x 18 mm

• Material: Nylon 6-6

Requires CNC routing capability

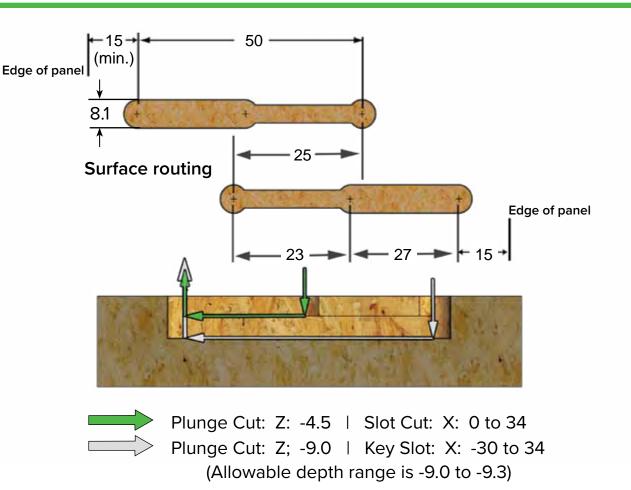
 Compatible with 9.525mm router bit E1000-B, E1000-E, E1000-F, E1000-B-EU, E1000-G (Benz floating head), LZ1000-BT)



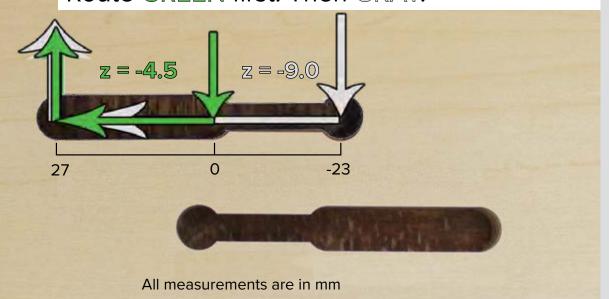


Double-sided Channel Lock

ROUTING INSTRUCTIONS



Route GREEN first. Then GRAY.



PATENT PENDING



Double-sided Metal Channel Lock

Provides a removable sturdy joint. It is best used in plywood, MDF, solid wood, and select plastic materials. (See minimum thickness chart pg. 56-57)

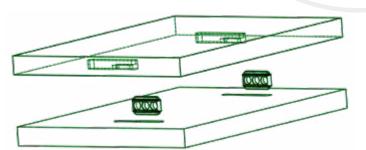
SPECIFICATION

Pull Force: 120 - 160 lbs.

Sheer Force: Over 500 lbs.

L x H x W: 33 x 8 x 18 mm

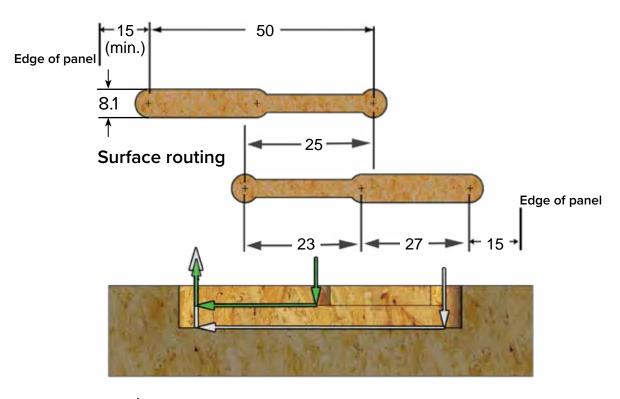
- Material: Zinc aluminum alloy
- Requires CNC routing capability
- Compatible with 9.525mm router bit E1000-B, E1000-E, E1000-F, E1000-B-EU, E1000-G (Benz floating head), LZ1000-BTC









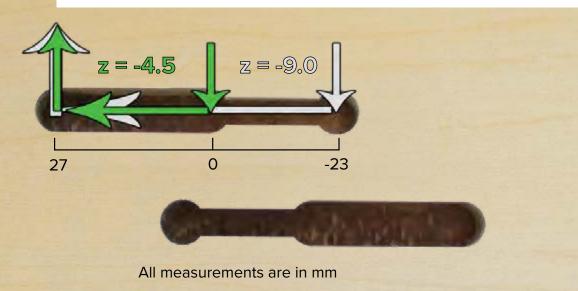


Plunge Cut: Z: -4.5 | Slot Cut: X: 0 to 34

Plunge Cut: Z; -9.0 | Key Slot: X: -30 to 34

(Allowable depth range is -9.0 to -9.3)

Route GREEN first. Then GRAY.



PATENT PENDING



Barbed H-Clip

Provides a permanent sturdy joint. It is best used in particle board, plywood, MDF, and select plastic materials. (See minimum thickness chart pg. 56-57)

SPECIFICATION

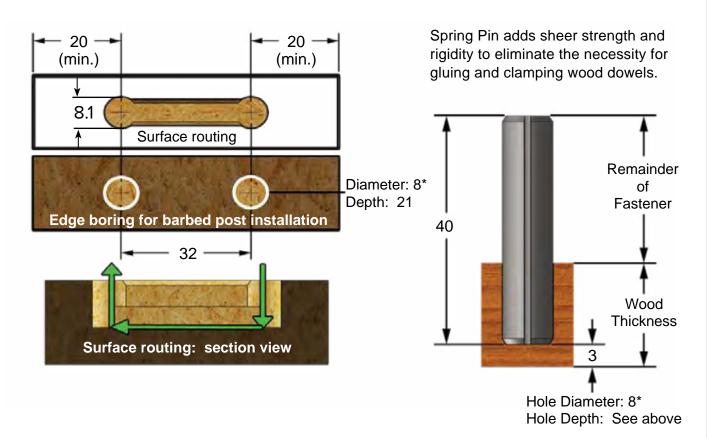
- Used together with Spring Pin (PN 8002-40)
- Pull Force: 100+ lbs.
- Sheer Force: Over 100 lbs.
- Drilling: 8mm with 32mm spacing
- Material: Nylon 6-6
- Requires CNC routing capability and edge boring machine
- Compatible with 9.525mm router bit E1000-B, E1000-F, E1000-B-EU, E1000-G (Benz floating head), LZ1000-BTC



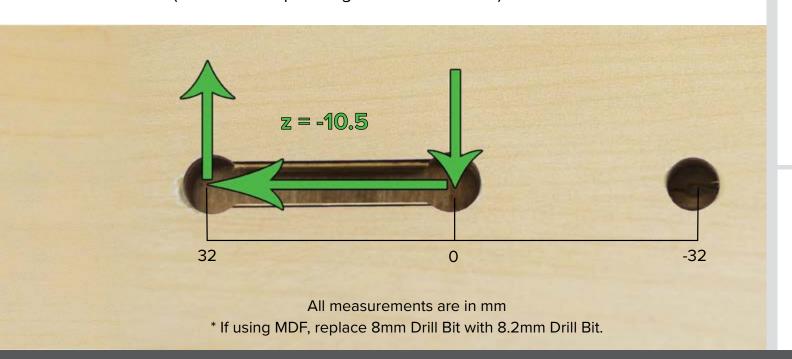
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Barbed H-Clip

ROUTING INSTRUCTIONS



Plunge Cut: Z -10.5 | Slot: X 32 | Retract: Z 10.5 (Allowable depth range is -10.5 to -10.85)



PATENT PENDING

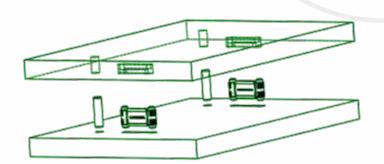


Double-sided H-Clip

Provides a permanent sturdy joint. It is best used in particle board, plywood, MDF, and select plastic materials. (See minimum thickness chart pg. 56-57)

SPECIFICATION

- Used together with Spring Pin (PN 8002-30)
- Pull Force: 100+ lbs.
- Sheer Force: Over 100 lbs. with spring pin
- L x H x W: 40.5 x 8.3 x 18 mm
- Material: Nylon 6-6
- Requires CNC routing capability
- Compatible with 9.525mm router bit E1000-B, E1000-F, E1000-B-EU, E1000-G (Benz floating head), LZ1000-BTC

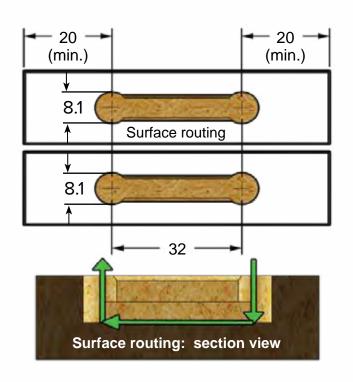




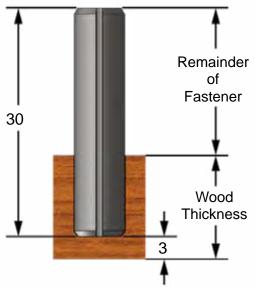


Barbed H-Clip

ROUTING INSTRUCTIONS

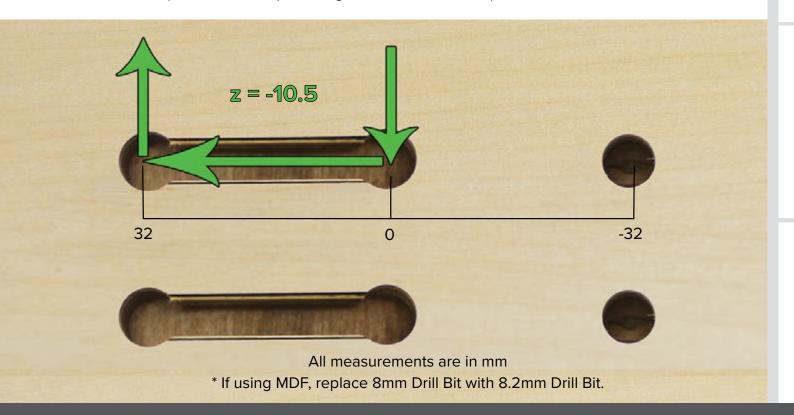


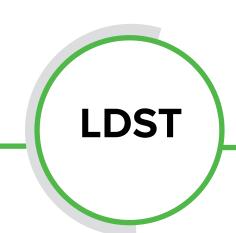
Spring Pin adds sheer strength and rigidity to eliminate the necessity for gluing and clamping wood dowels.



Plunge Cut: Z -10.5 | Slot: X 32 | Retract: Z 10.5 (Allowable depth range is -10.5 to -10.85)

Hole Diameter: 8* Hole Depth: See above





Hidden & Removable Adjustable Shelf Tightener

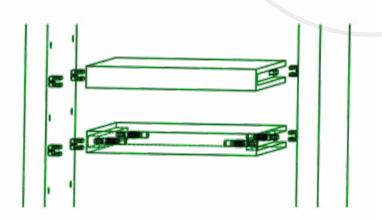
Innovative shelf tighteners are hidden after assembly and allow for easy adjustability and strength. These are used together with E900BP Mini.

SPECIFICATION

• Pull Force: 50+ lbs.

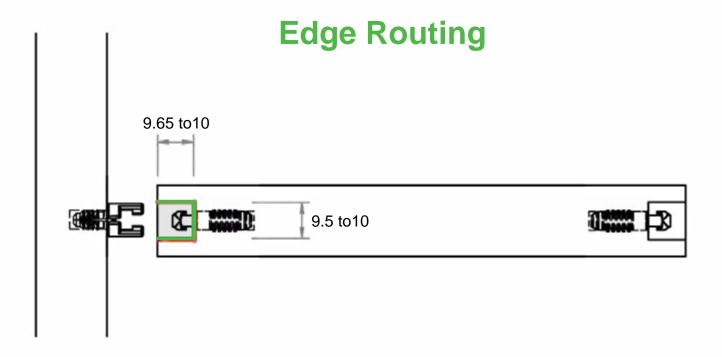
Sheer Force: Over 100 lbs.

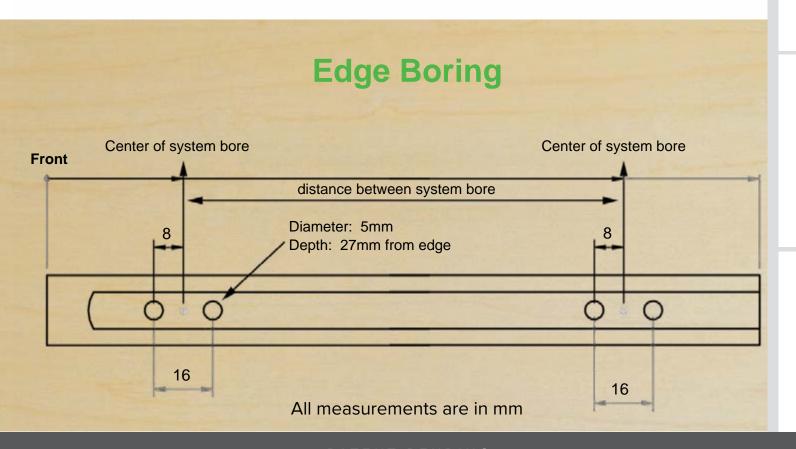
- Utilize 5mm system boring
- Material: Zinc aluminum alloy
- Requires edge boring and edge routing
- Sold in pairs











PATENT PENDING



Face Frame Clip

These clips are used to secure face frames to cabinets. They provide a removable sturdy joint.

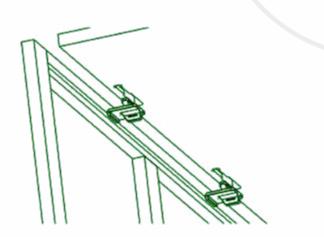
SPECIFICATION

• Pull Force: 100+ lbs.

• Sheer Force: Over 100 lbs.

• Material: Nylon 6-6

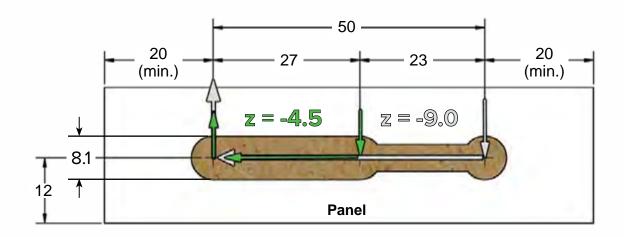
- Requires CNC routing capability
- Compatible with 6.35mm router bit E2000

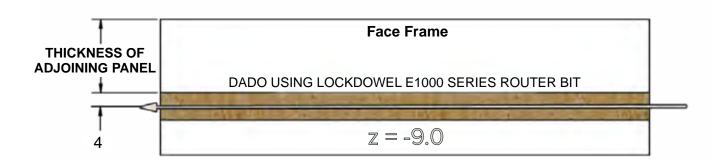






Face Frame Clip **ROUTING INSTRUCTIONS**





Plunge Cut: Z: -4.5 | Slot Cut: X: 0 to 27

Plunge Cut: Z; -9.0 | Key Slot: X: -23 to 27

(Allowable depth range is -9.0 to -9.3)

All measurements are in mm
* If using MDF, replace 8mm Drill Bit with 8.2mm Drill Bit.

LOCKDOWEL MACHINE PARTNERS

Maximize your profits with the help of our machine partners, increasing your automation and accelerating your production time.



Lockdowel's equipment providers offer machinery solutions to automate the insertion of Lockdowel parts. These manufacturers are independent of Lockdowel and ultimately provide a value proposition directly to Lockdowel customers. We encourage researching them all to find the equipment that best meets your specific production, service, and support needs.

For more information, visit us at www.lockdowel.com/equipment/











Patented • Tested • Proven

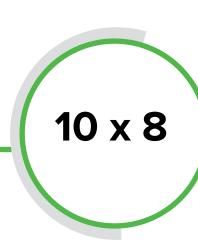
866.389.5393 www.lockdowel.com





Metal Snap Fasteners





Lockdowel Snap

These interlocking metal snaps are used to connect components in a permanent, non-removable manner. They are best used in particle board, plywood, MDF, and selected plastic, materials. (See minimum thickness chart pg. 56-57)

SPECIFICATION

- Pull Force: 50 150 lbs.
- Use together with Spring Pin (8002-40-R5)
- Works with a variety of wood thickness ranges

Two-Part Joint	Male Pin	Female Housing
10 x 8	2023-8B	2001B









Lockdowel Snap | DRILLING INSTRUCTIONS

Lockdowel 10x8 Joint

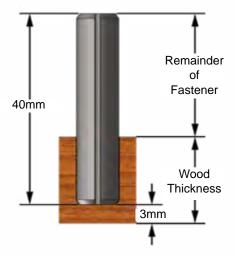
Female Housing Part Number: 2001B

Male Pin Part Number: 2023-8B

Spring Pin Part Number: 8002-40-R5







Hole Diam: 10.6mm Hole Depth: 11mm (+1mm/-0mm)

Hole Diam: 8mm

Hole Depth: 20mm (+1mm/-0mm)

Hole Diam: 8mm

Hole Depth: See Above

Spring pin adds sheer strength and rigidity to eliminate the necessity for gluing and clamping wood dowels.

All measurements are in mm



Pin Variations

Our pin variations variations are perfect for particle board, MDF, and plywood.

SPECIFICATION

- Pull Force: 50 150 lbs.
- · Use together with Spring Pin
- Works with a variety of wood thickness ranges

Joint Name	Female Housing	Male Pin
10 x DH	2001B	2023DH-90
10 x MS	2001B	2023M5



10xDH

10mm housing with double headed pin

10xM5

10mm housing with metal-to-wood pin





- 1

Pin Variations

DRILLING INSTRUCTIONS

Lockdowel Double-Headed Pin

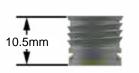
Pull Strength: 100 - 110 lbs. (45.3 - 49.8 kgs) Use to fasten two female housings together

Female Housing
Part Number: 2001B



17.8mm

Female Housing
Part Number: 2001B



Hole Diam: 10.6mm

Hole Depth: 11mm (+1mm/-0mm)

Hole Diam: 10.6mm

Hole Depth: 11mm (+1mm/-0mm)

Lockdowel Metal to Wood Pin

Pull Strength: 100 - 110 lbs. (45.3 - 49.8 kgs)
Use to fasten metal to wood with M5 thread



Hole Diam: 10.6mm

Hole Depth: 11mm (+1mm/-0mm)



Spring pin adds sheer strength and rigidity to eliminate the necessity for gluing and clamping wood dowels.

All measurements are in mm

LOCKDOWEL QUALITY STANDARDS GO ABOVE AND BEYOND



That's why the industry is changing to Lockdowel

Lockdowel's fastening system guarantees that fasteners are positioned correctly every time with the precision holes and routes pre-drilled via CNC equipment. Products built with Lockdowel hardware have been tested by an independent laboratory to ensure they meet all ANSI/BIFMA test standards. There is significantly less labor content, so the potential for manmade assembly error and returns is minimized.

Lockdowel provides remarkable labor savings and easy assembly process in addition to virtually eliminating employee training time and reducing shipping costs with flat-packing. Is it any wonder that companies everywhere are making the change to Lockdowel?









"Lockdowel changed everything. We went from completing around 25 cabinets a day with full overhead of staff to operating with less than 6 employees in the shop and completing 135 cabinets a day."

- Chad Shelton, CEO of Bella IMC on everything changed when they switched traditional manufacturing to incorporating Lockdowel.



"The turning point was our fastener decision as we wanted hidden fasteners for aesthetic reasons. More than just being a hidden fastener, we needed to be able to automate the process of machining and inserting the fastener."

- Ron Devillez, Director of Process Engineering for Kimball International comments on Kimball's decision to switch to Lockdowel fasteners.



Patented • Tested • Proven

www.lockdowel.com

Nylon Cinch Fasteners











10mm 8mm

Nylon Cinch Fasteners

These nylon cinches provide a sturdy joint with four points of connection. They are perfect for particle board, MDF, and plywood.

SPECIFICATION

• Pull Force: 50 - 70 lbs.

• Material: Nylon 6-6

- Use together with Spring Pin
- Works with a variety of wood thickness ranges

	ariges	45711(-31,16	A CONTRACTOR
Joint Name	Female Housing	Male Pin	CONTRACTOR OF
10mm Cinch	5001	5023	
8mm Cinch	4001	4023	



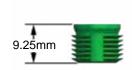


Nylon Cinch Fasteners | DRILLING INSTRUCTIONS

10mm Cinch - Non-Removable Fastener

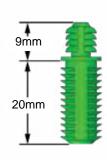
Recommended wood thickness: 16 to 19mm Pull strength: 60 to 70 lbs. (27.2 - 31.7 kgs)

Female Cinch Housing Part Number: 5001



Hole Diam: 10.6mm Hole Depth: 10mm ^{+1mm}_{-0mm}

Male Cinch Pin Part Number: 5023



Hole Diam: 8mm Hole Depth: 20mm +1mm -0mm

Spring Pin Part Number: 8002-40-R5 Remainder Fastener 40mm Wood Thickness 3mm

> Hole Diam: 8mm Hole Depth: See Above

8mm Cinch - Non-Removable Fastener

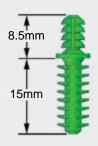
Recommended wood thickness: 12 - 15mm Pull Strength: 40 - 50 lbs. (18.1 - 22.6 kgs)

Female Cinch Housing Part Number: 4001



Hole Diam: 8mm Hole Depth: 9mm +1mm -0mm

Male Cinch Pin Part Number: 4023



Hole Diam: 5mm Hole Depth: 15mm +1mm -0mm

Part Number: 8005-36 Remainder Fastener 36mm Wood **↓**Thickness 3mm 🕴

Spring Pin

Hole Diam: 5mm Hole Depth: See Above

Spring pin adds sheer strength and rigidity to eliminate the necessity for gluing and clamping wood dowels.

PATENT PENDING



Panel Fasteners

Panel fastener for providing a permanent joint and sturdy connection. They work with particle board, MDF, and plywood.

SPECIFICATION

Pull Force: 25-50 lbs.Sheer Force: 50 lbs.

- Recommended wood thickness
 3-7mm back panels
- Non-removable fastener



Panel Fastener #1



Hole Diam.: 5mm (thru board edge)

Hole Depth: Thru (back panel), 25mm (thru board edge)







Straight Barbed Connector

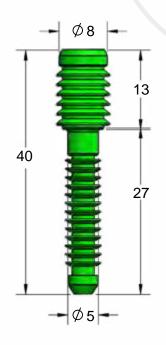
This connector provides a permanent joint. It is best used with particle board, MDF, and plywood.

SPECIFICATION

Pull Force: 25 - 50 lbs.Material: Nylon 6-61 piece fastener

DRILLING INSTRUCTIONS

Edge drilling: 5mm diameter x 27mm depth Board face drilling: 8mm diameter x 13mm depth





Drawer Slides & Hinges



INTRODUCING THE FASTEST SOLUTION ON THE MARKET TODAY

Lockdowel's One-Click Drawer Slides







Align drawer slide with Channel Lock fittings. Insert and slide forward to install. Done.



WHY SHOULD YOU TRY IT?

Do you dread drawer installation? Not any more. Lockdowel's One-Click drawer slides make the process simple, accurate, and incredibly fast. The drawer slides all come with our factory-installed, patented Channel Lock fasteners.

Channel Lock fitting slots are routed perfectly with CNC routers during manufacturing. Our trusted Channel Lock solutions have already been incorporated into over 1,000,000 cabinets!

Our drawer slides are the fastest solution on the market and require no tools. Our 3D adjustors make your undermount alignments perfect. Simply insert and slide forward to complete. It's that easy!

Can't find the slide you're looking for? Inquire at info@lockdowel.com and we can make it special order!



Patented • Tested • Proven

www.lockdowel.com 866.389.5393



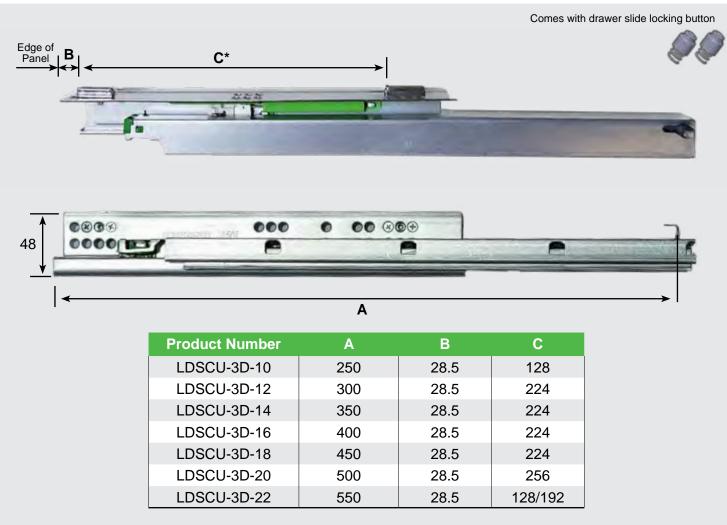
3-Way Adjustment Soft-Close Undermount

A silent, soft-closing system with 3-Way adjustment that is suitable for all drawer applications. It uses Lockdowel's patented fasteners and offers excellent stability.

SPECIFICATION

- Load Rating: 45kg (18")
- More than 50,000 cycles test time
- Full extension
- 3-way adjustable clip (metal)
- Extremely fast assembly
 ANSI and BIFMA tested and approved

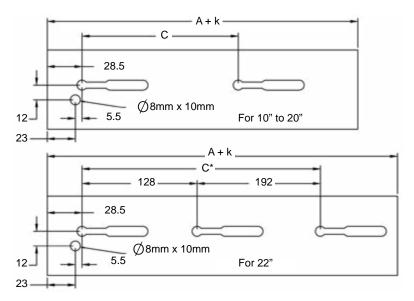
LD Clip sold separately



LDSCU-3D

INSTALLATION

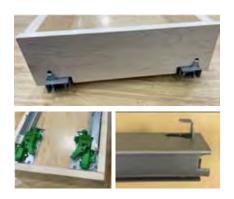
End Panel Routing Positions



k: Depending on the application, can be 1" to 3"

A: Drawer slide length

* Undermount drawer slide routs are 21.6mm (on center) above the bottom edge of the drawer box end panels.

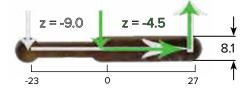


Routing Details

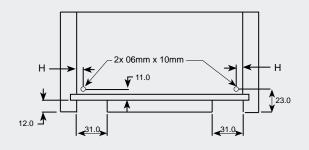
Plunge Cut: Z: -4.5 | Slot Cut: X: 0 to 27

Plunge Cut: Z: -9.0 | Key Slot: X: -23 to 27 (Allowable depth range is -9.0 to -9.3)

Route GREEN first. Then GRAY.



Drawer Box Drilling and Routing Positions



Н	Material Thickness of Drawer
4	19 (3/4")
7	16 (5/8")
7	12.7 (1/2")

		DI	RAWER B	OX LENG	TH	
Drawer Slide	1/2" thick		5/8" thic		3/4" thic	
	INCH	MM	INCH	MM	INCH	MM
LDSCU-3D-10	10 3/4	273.0	10 7/8	276.0	11	279.0
LDSCU-3D-12	12 11/16	323.0	12 13/16	326.0	12 15/16	329.0
LDSCU-3D-14	14 5/8	372.0	14 3/4	375.0	14 7/8	378.0
LDSCU-3D-16	16 5/8	422.0	16 3/4	426.0	16 7/8	429.0
LDSCU-3D-18	18 5/8	473.0	18 3/4	476.0	18 7/8	479.0
LDSCU-3D-20	20 9/16	523.0	20 11/16	526.0	20 13/16	529.0
LDSCU-3D-22	22 9/16	573.0	22 11/16	576.0	22 13/16	579.0





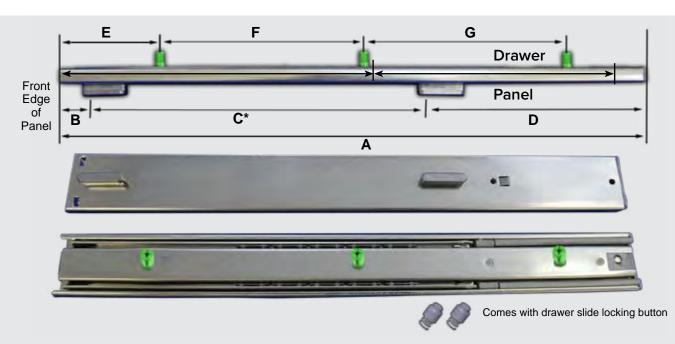


Soft-Close Ball Bearing Slide

A silent, soft-closing system that features drawer disconnect with trigger release. It uses Lockdowel's patented fasteners and offers excellent stability.

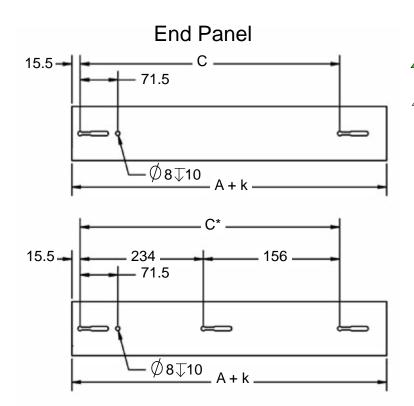
SPECIFICATION

- Load Rating: 45kg (18")
- Full extension
- Extremely fast assembly
- More than 50,000 cycles test time
- Suitable for all drawer applications
- ANSI and BIFMA tested and approved



Product Number	Α	В	С	D	E	F	G
LDSMSC-45-10	250	15.5	90	135	63	139	
LDSMSC-45-12	300	15.5	140	135	63	158	
LDSMSC-45-14	350	15.5	190	135	63	209	
LDSMSC-45-16	400	15.5	240	135	63	143	117
LDSMSC-45-18	450	15.5	290	135	63	158.5	150
LDSMSC-45-20	500	15.5	340	135	63	194	167
LDSMSC-45-22	550	15.5	234/156	135	63	228	182

LDSMSC-45 INSTALLATION



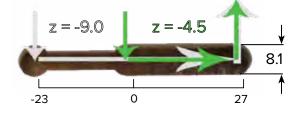
Routing Details

Plunge Cut: Z: -4.5 | Slot Cut: X: 0 to 27

Plunge Cut: Z: -9.0 | Key Slot: X: -23 to 27

(Allowable depth range is -9.0 to -9.3)

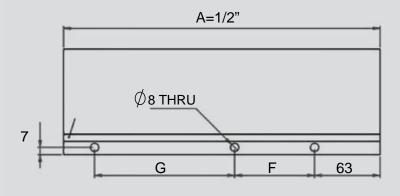
Route GREEN first. Then GRAY.



k: Depending on the application, can be 1" to 3"

A: Drawer slide length

Drawer Box



Overview



^{* 8}mm hole is for drawer slide locking button



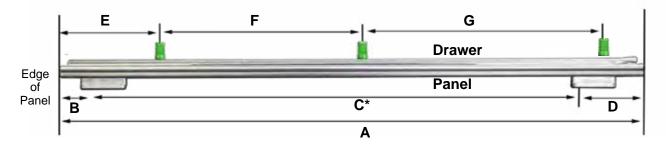


3-Piece Ball Bearing Slide

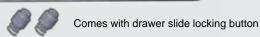
Special order only. MOQ 1000 pairs. 3-piece ball bearing slides feature excellent stability and have drawer disconnect with trigger release. They use patented Lockdowel fasteners.

SPECIFICATION

- Full extension
- Load Rating: 25kg (18")
 More than 50,000 cycles test time
 - Suitable for all drawer applications







Product Number	Α	В	С	D	Е	F	G
LDSM3P-25-10	250	15.5	195	39	63	163	
LDSM3P-25-12	300	15.5	245	39	63	77	135
LDSM3P-25-14	350	15.5	295	39	63	102	160
LDSM3P-25-16	400	15.5	345	39	63	142.5	170
LDSM3P-25-18	450	15.5	395	39	63	159.5	203
LDSM3P-25-20	500	15.5	445	39	63	193	219.5
LDSM3P-25-22	550	15.5	235/260	39	63	228	235

LDSM3P-25

INSTALLATION

k: Depending on the application, can be 1" to 3" $\,$

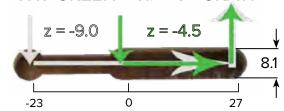
A: Drawer slide length

Routing Details

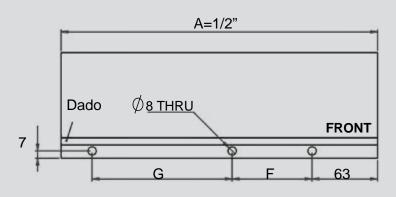
Plunge Cut: Z: -4.5 | Slot Cut: X: 0 to 27

Plunge Cut: Z: -9.0 | Key Slot: X: -23 to 27 (Allowable depth range is -9.0 to -9.3)

Route GREEN first. Then GRAY.



Drawer Box



Overview



^{* 8}mm hole is for drawer slide locking button

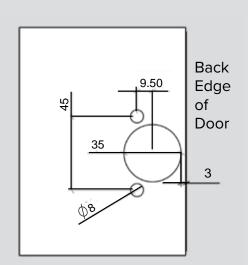


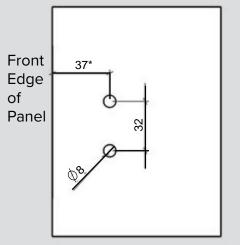


Soft Close

Special order only. MOQ 1000 pairs.

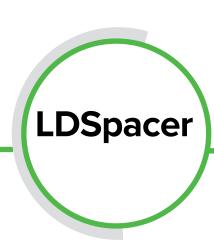






Hinges	Part Number	Description
Full Overlay	LDHFO	Standard 110° Soft Close

Special Order Only. MOQ 1000 units.



Drawer Slide Spacer

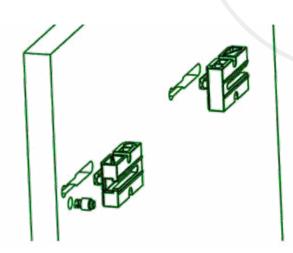
Drawer slide spacers for face frame cabinets. Can only be used with Lockdowel undermount and sidemount drawer slides.

SPECIFICATION

Pull Force: 70+ lbs.Material: Nylon 6-6

• Sheer Force: over 100 lbs.

 Stackable 1/2" spacer for face frame cabinets

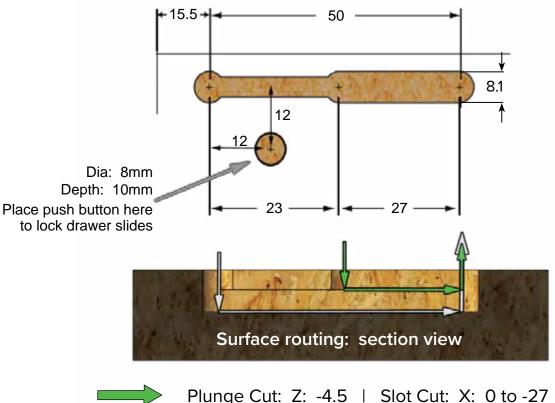






Drawer Slide Spacer

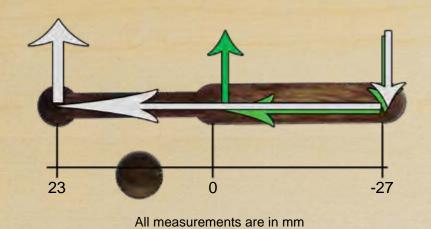
ROUTING INSTRUCTIONS



Plunge Cut: Z: -9.0 | Key Slot: X: 23 to -27

(Allowable depth range is -9.0 to -9.3)

Route GREEN first. Then GRAY.



PATENT PENDING

Spring Pins & Router Bits



LSCKDOWEL





Specifications



SKU: 8002-40-R5

Spring Pin adds sheer strength and rigidity to eliminate the necessity for gluing and clamping.

Diameter: 8mmLength: 40mm

Wood thickness: 5/8"+

Use together with Lockdowel products:

- EClips barbed channel lock (E900BP & E900BM)
- EClips barbed H-Clip (E910BP)
- All Snap Fasteners
- All Cinch Fasteners



SKU: 8002-30

Spring Pin adds sheer strength and rigidity to eliminate the necessity for gluing and clamping.

Diameter: 8mmLength: 30mm

Wood thickness: 5/8"+

Use together with Lockdowel product:

EClips double-sided H-Clip (E910P)



SKU: 8005-36

Spring Pin adds sheer strength and rigidity to eliminate the necessity for gluing and clamping.

Diameter: 5mmLength: 36mm

Wood thickness: 1/2"+

Use together with Lockdowel products:

- EClips mini barbed channel lock (E900BP-Mini & E900BM-Mini)
- All Snap Fasteners
- All Cinch Fasteners





Router Bits For E-Clips

LD T-SLOT ROUTER BIT - SKU: E1000-B (3/8"/9.525	mm Shank)	
SPECIFICIATIONS	MATERIALS	USE BIT FOR:
 2 Flute Cutter 100% Carbide Cutting Length 11 mm Overall Length 76.2 mm Brecommended Speed and Feed Speed 18,000 RPM Feed Rate 15,000-20,000 mm/min (600-800 in/min) Plunge Rate: 4,000 mm/min (158"/min) 	 Particle Board Low Density Plywood Low to Medium Density MDF 	E900BP E900BM E900BP-9 E900DH-P E910DH-P E910BP All Drawer Slides
LD T-SLOT ROUTER BIT - SKU: E2000 (1/4"/ 6.35 mi	m Shank)	
SPECIFICIATIONS	MATERIALS	USE BIT FOR:
 2 Flute Cutter 100% Carbide Cutting Length 6.5 mm Overall Length 65 mm Use with standard CNC Router Recommended Speed and Feed Speed 12,000 RPM Feed Rate 3,000 mm/min (118"/min) Plunge Rate 2,000 mm/min (79"/min) 	Particle BoardPlywoodMDFSolid WoodPlastics	Create slots to use with Mini Barbed Channel Lock (E900BP-MINI and E900BM-MINI)
LD T-SLOT ROUTER BIT - SKU: E1000-H (1/4"/ 6.4 m	m Shank) - ONLY FOR E32!	59BM
SPECIFICIATIONS	MATERIALS	USE BIT FOR:
 2 Flute Cutter 100% Carbide Cutting Length 11 mm Overall Length 50 mm Recommended Speed and Feed Speed 18,000 RPM Feed Rate 12,000 mm/min (472"/min) Plunge Rate 4,000 mm/min (158"/min) 	 Particle Board Low Density Plywood Low to Medium Density MDF 	Create slots to use with E3259BM Channel Lock Fasteners
LD T-SLOT ROUTER BIT - SKU: E1000-E (3/8"/ 9.525	mm Shank), 8.3mm Flute	
SPECIFICIATIONS	MATERIALS	USE BIT FOR:
 8.3mm Flute, 2 Flute Cutter 100% Carbide Cutting Length 11 mm Overall Length 76.2 mm Recommended Speed and Feed Speed 18,000 RPM Feed Rate 15,000-20,000 mm/min (600-800 in/min) 	Particle BoardLow Density PlywoodLow to Medium Density MDF	E900BP E900BM E900BP-9 E900DH-P E900DH-M



BENZ FLOATING HEAD 50MM SHAFT - SKU: E1000	0-B50 (3/8"/ 9.525 mm Sha	nk)
SPECIFICIATIONS	MATERIALS	USE BIT FOR:
 2 Flute Cutter 100% Carbide Cutting Length 11 mm Overall Length 76.2 mm Recommended Speed and Feed Shank Diameter 9.525 mm (3/8") Use with standard CNC Router 	Particle BoardLow Density PlywoodLow to Medium Density MDF	Use with Benz Head #G10M4 for: E900BP E900BM E900BP-9 E900DH-P
 Speed 18,000 RPM Feed Rate 15,000-20,000 mm/min (600-800 in/min) Plunge Rate: 4,000 mm/min (158"/min) 		E900DH-M E910DH-P E910BP All Drawer Slides
LEITZ TUNGSTEN CARBIDE LD T-SLOT ROUTER BIT	· · · · · · · · · · · · · · · · · · ·	<u> </u>
SPECIFICIATIONS	MATERIALS	USE BIT FOR:
 IDN #130079007 2 Flute Cutter 100% Tungsten for improved performance and extended life of the tool Cutting Length 11 mm Overall Length 70 mm Shank Diameter 12.7 mm (1/2") Use with standard CNC Router 	Particle BoardLow Density PlywoodLow to Medium Density MDF	E900BP E900BM E900BP-9 E900DH-P E900DH-M E910DH-P E910BP
 Recommended Speed and Feed Speed 18,000 RPM Feed Rate 15,000-20,000 mm/min (600-800 in/min) Plunge Rate: 4,000 mm/min (158"/min) 		All Drawer Slides
BENZ FLOATING HEAD G ROUTER BIT 10MM SHAF	T/SET SCREW - SKU: E100	0-G
SPECIFICIATIONS	MATERIALS	USE BIT FOR:
 10mm shank with flat cut for set screw 2 Flute Cutter 100% Carbide Cutting Length 11 mm Recommended Speed and Feed Speed 18,000 RPM Feed Rate 15,000-20,000 mm/min (600-800"/min) Plunge Rate 4,000 mm/min (158"/min) 	 Particle Board Low Density Plywood Low to Medium Density MDF 	E900BP E900BM E900BP-9 E900DH-P E900DH-M E910DH-P E910BP All Drawer Slides
	Charles	
LD T-SLOT ROUTER BIT - SKU: E1000-F (1/2"/ 12.7 r	· · · · · · · · · · · · · · · · · · ·	LIGERITEGE
SPECIFICIATIONS	MATERIALS	USE BIT FOR:
 2 Flute Cutter 100% Carbide Cutting Length 11 mm Overall Length 76.2 mm (3") Shank Diameter 12.7 mm (1/2") Use with standard CNC Router 	Particle BoardLow Density PlywoodLow to Medium Density MDF	E900BP E900BM E900BP-9 E900DH-P
Recommended Speed and Feed		E900DH-M E910DH-P E910BP All Drawer Slides

Router Bits

For E-Clips | MATRIX

ROUTER BITS

	E1000-B	E2000	E1000-H	E1000-E	E1000-B50	LZ1000-BTC	E1000-G	E1000-F
E900BP	✓			\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
E900BP MINI		\checkmark						
E900BM	\checkmark			\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
E900BM MINI		√						
E900BP-9	✓			\checkmark	√	✓	✓	✓
E900DH-P	✓			√	✓	√	✓	✓
E900DH-M	\checkmark			√	\checkmark	√	✓	✓
E910DH-P	\checkmark			√	\checkmark	√	✓	✓
E910BP	\checkmark			√	\checkmark	✓	✓	✓
E3259BM			✓					
DRAWER SLIDES	✓			✓	✓	✓	✓	✓

E-CLIPS FASTENERS

LOCAL PRODUCT COMPARISON CHART

						əį			Σ΄	Min. Material	ateria	_	
- Image	Product	Purpose	Туре	Box Size	Description	Removab	Pull	Sheer	Particle- breod	MDF	Plywood	HDbE	Other Parts Used
	-			E-Clips	ps Fasteners						-		
	E900BP	Standard channel locks in nylon; used for slide-together applications	Nylon CL	2000	Barbed Channel Lock	Yes	120-160	100+	3/4"	3/4"	5/8"	5/8"	Spring Pin
1	E900BP-8	Posts are 8mm deep; used for face-to-face	Nylon CL	3000	Barbed Channel Lock	Yes	120-160	100+	3/4"	3/4"	2/8"	5/8"	Spring Pin
	E900DH-P	Used to join two panels face-to-face (like elevator panels, face panels on a reception desk, end panels, etc.)	Nylon CL	3000	Double-sided Channel Lock	Yes	160	100+	1/2"	1/2"	1/2"	1/2"	N/A
4	E930FF	Can be used for face frames or as a corner joint. Will be visible in some cases	Nylon CL	1000	Face Frame Clip	Yes	100	100+	1/2"	1/2"	1/2"	1/2"	N/A
-	E900BP. Mini	Mini version of channel lock, for used with 1/2" panels	Nylon CL	2000	Mini Channel Lock	Yes	70	+09	1/2"	1/2"	1/2"	1/2"	Spring Pin
	E910BP	Standard H-Clip in nylon; used for permanent assembly applications (must use spring pins at 1:1 ratio)	Nylon HC	2000	Barbed H-Clip	o N	100	100	3/4"	3/4"	5/8"	5/8"	1:1 with Spring Pin
	Е910DH-Р	Used to permanently join two panels face-to-face (similar to Double-sided Channel Lock)	Nylon HC	200	Double-sided H-Clip	No	100	100	2/8	2/8"	5/8"	5/8"	1:1 with Spring Pin
The state of the s	E900BM	Standard channel lock in metal, more rigid than nylon. For more HD applications	Zinc Die Cast CL	500	Barbed Metal Channel Lock	Yes	120-160	500	3/4"	3/4"	3/4"	3/4"	Spring Pin
W	Е900DН-М	Used to join two panels, face-to-face (like elevator panels, face panels on a reception desk, end panels, etc.)	Zinc Die Cast CL	200	Double-sided Metal Channel Lock	Yes	120-160	500	1/2"	1/2"	1/2"	1/2"	N/A
4	E900BM Mini	Mini metal Channel Lock, 5mm post x 16mm cc. Mini version of Channel Lock for use with 1/2' panels	Zinc Die Cast CL	2000	Mini Metal Channel Lock	Yes	70	250	1/2"	1/2"	1/2"	1/2"	Spring Pin
M	E3259BM	Mini metal Channel Lock; 5mm post x 32mm cc	Zinc Die Cast CL	1000	32mm Metal Mini Channel Lock	Yes	70	250	1/2"	1/2"	1/2"	1/2"	Spring Pin
1	LDST	Used for fixed or adjustable shelves; must be used with E900BP Mini sold separately (as shown)	Zinc Die Cast CL	500 sets	Permanent/ Removable Shelf Bracket	Yes	50	100	3/4"	3/4"	3/4"	3/4"	E900BP Mini

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		PRODUCT COMPARISON CHART	HARI										Page 59
				Š		əppe		Shoor	2	Iin. Materia Thickness	Min. Material Thickness		
Image	Product	Purpose	Туре	Size	Description	Kemo/	Force	Force	Particle- board	MDF	-ylq boow	HDbE	Other Parts Used
			10 x	œ	Fasteners	-					-		
-	2023-8B	Various uses; must be used with a spring pin and a female housing p/n 2001B	10x8 Metal	2000	Male Pin	N _O	50-150	250	5/8"	5/8"	5/8"	5/8"	1:1 with steel spring pin other product requires one 2001B
-	2001B	Must be used with a male 10x8 pin 2023-8B and a spring pin	10x8 Metal	2000	Female Housing	ON.	50-150	N/A	2/8"	5/8"	2/8"	5/8"	1:1 with steel spring pin
1	2023DH- 90	Various uses; must be used with a spring pin and two female housings	10x8 Metal	2000	Double Headed Male Pin	o Z	100-110	250	N/A	A/N	A/N	A/N	1:1 with steel spring pin other product requires two 2001B
+	2023-M5	Good for threading into metal or threaded nuts; must be used w/ a spring pin and a female housing	10×8 Metal	Each	M5 Threaded Wood to Metal Fastener	o N	100-110	250	.2/8	5/8"	2/8"	5/8"	1:1 with steel spring pin other product requires one 2001B
			Cin	ch Fas	Cinch Fasteners								
	5023	Various uses; must be used with spring pin	Nylon	2000	8mm Cinch Male Pin	- oN	02-09	N/A	5/8"	5/8"	2/8,,	5/8"	1:1 with steel spring pin; Requires one 5001
8	5001	Various uses; must be used with spring pin	Nylon	2000	10mm Cinch Femaie Housing	o N	02-09	N/A	8/9	2/8"	2/8	5/8"	1:1 with steel spring pin; Requires one 5023
**********	4023	Various uses; must be used with spring pin	Nylon	2000	5mm Cinch Male Pin	No	40-50	N/A	1/2"	1/2"	1/2"	1/2"	1:1 with steel spring pin; Requires one 4001
	4001	Various uses; must be used with spring pin	Nylon	2000	8mm Cinch Female Housing	No	40-50	N/A	1/2"	1/2"	1/2"	1/2"	1:1 with steel spring pin; Requires one 4023
-	7000	For use with 1/4" panels such as back panels or drawer bottoms	Nylon	2000	Back Panel Fastener	o N	25-50	50	5/8"	5/8"	2/8	5/8"	N/A
1	E85-40BP	Various uses such as wide panels where movement is limited. Should be used with spring pins for strength	Nylon	2000	Double Barbed Dowel 5mm x 8mm	No	25-50	50	1/2"	1/2"	1/2"	1/2"	N/A
			Stee	el Spring	ng Pins		·				,		
-1	8002-40- R5	For use with H-clips in 5/8" and 3/4" panels	Steel	2000	8mm x 40mm	Yes	N/A	N/A	5/8"	5/8"	5/8"	5/8"	Various
-	8002-30	For use with H-clips in 5/8" and 3/4" panels	Steel	2000	8mm x 30mm	Yes	N/A	N/A	5/8"	5/8"	2/8"	5/8"	Various
-	8005-36	For use with H-clips in 1/2" panels	Steel	2000	5mm x 36mm	Yes	N/A	N/A	1/2"	1/2"	1/2"	1/2"	Various
0	SP	Locking pin for use with all drawer slides or other applications for locking panels in place	Steel	200	Spring Locking Pin	Yes	N/A	N/A	1/2"	1/2"	1/2"	1/2"	Drawer Slides



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